





Additional items when carrying out Preventive Maintenance

1. Rustproofing of the cab

Interval: **every 24 months**

Refer to Service Manual, Group 18

2. Changing the air filter, engine

Change interval: **every 18 months** (primary filter)

Refer to Service Manual, Group 25

Change the secondary filter at every 3rd primary filter change.

3. Changing coolant and coolant filter

Note! The coolant filter must not be changed in conjunction with changing the coolant.

Change intervals:

- Coolant.....**every 12 months**
- with coolant filter (F 16).....**every 24 months**
- coolant filter.....**every 6 months**

Refer to Service Manual, Group 26

4. Check-tightening wheel nuts

Interval: **every 6 months**

Refer to Service Manual, Group 77

5. Changing desiccant – air dryer

Change interval:**every 24 months**

Refer to Service Manual, Group 56

6. Changing diaphragm in spring brake cylinder (FL 6 trucks, disc brakes)

Interval: **every 24 months**

7. Changing brake fluid (FL 6 trucks, disc brakes)

Interval: **every 24 months**

Operation numbers

The operation numbers refer to Volvo Standard Times (VST).

Basic Service	17744-2
Annual Service	17746-2

Additional items

Cab, rustproofing	18408-2
Air cleaner filter insert, changing	25627-3
Coolant, changing	26010-2
Coolant filter, changing	26123-3
Diaphragm in spring brake cylinder, changing	55325-3
Air dryer, desiccant, changing	56125-3
Wheel nuts, check-tightening	77145-3